CERTIFICATE

Welding of railway vehicles and components according to:
EN 15085-2

This Certificate is issued to: **PRONIMETAL, S.L.**
Pol.La Ciruela. Avda. Repol con C/Algeciras.
Parcela 13. 50630 Alagón.– (Spain)

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020+A1:2023
Type of activity: P

Type of components: New manufacture of welded components for the rail sector.

Welding processes and base material groups:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
135	1.2	t ≥ 5 mm	FW, partly mechanized
	2.2	t = 3 -16 mm	T-BW, partly mechanized
	2.2	t = 3 - 24 mm	BW, FW, partly mechanized
	1.2/2.2	t = 15-60/3-16 mm	T-BW, partly mechanized
	1.2/2.2	t ≥ 5 mm/3-24 mm	FW, partly mechanized

Responsible welding coordinator (RWC): Javier Ramón (IWE-ES-1306) (Level A) **Born:** 1982
Deputy welding coordinator (DWC-Internal): José Luis Ruiz (Level C) **Born:** 1976
Comments: see reverse.

Certificate No: **LRQA/15085/CL1/346/24/0 A1**
Valid: from 08 september 2025 to 07 August 2027
Issued on: 08 September 2025
Auditor: *Fermín Espallargas*

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Vicente Rouco – Deputy Head of MCB

General regulations (see annex)

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